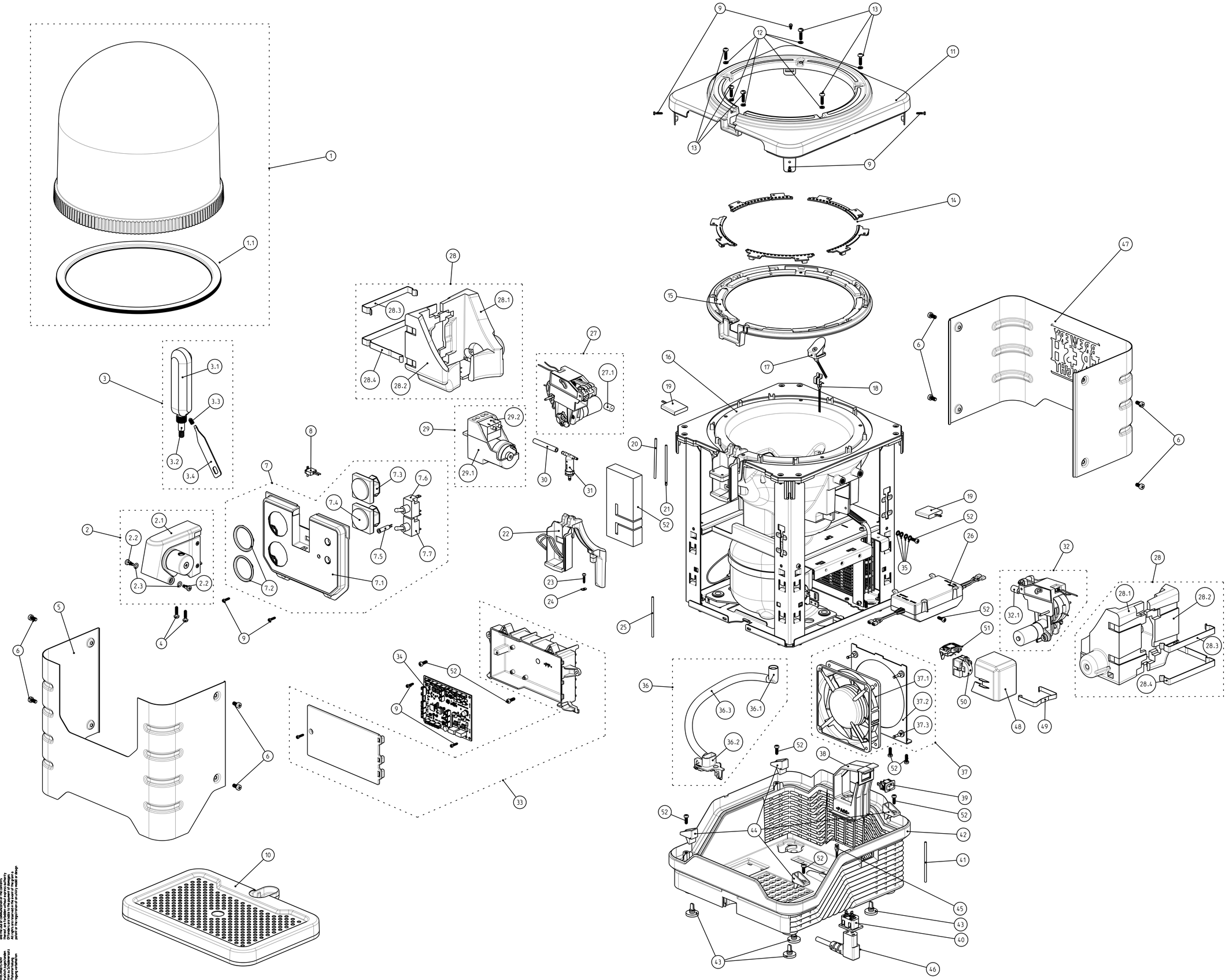

Pos.	Part Name	Drawing No.	Qty.
53	Sealing foam	9930.20-652	1
52	Screw with cross head	M4x12	10
51	Compressor Overload protector		1
50	Compressor starting Relay		1
49	Compressor starter housing spring		1
48	Compressor starter housing		1
47	Back cover metal	9930.20-021	1
46	Power cord		1
45	Assy Ambient NTC	9930.20-155	1
44	Fixing part	9930.20-108	1
43	Rubber feets	9950.00-304	4
42	Housing bottom	9930.20-022	1
41	Wire AC socket to Main switch	9930.20-601	1
40	Power socket		1
39	Main switch		1
38	Switch plug support	9930.20-112	1
37	Assy Condenser Fan complete	9930.20-143	1
36	Assy Drain tube	9930.20-144	1
35	Serrated lock washer	A4.3 DIN 6798	5
34	PCB	9930.20-142	1
33	Assy PCB housing	9930.20-141	1
32	Assy locking box right	9930.20-071	1
31	Assy overpressure valve	9930.20-120	1
30	Tube pump outlet to overpressure	0.05m	1
29	Assy Air pump	9930.20-131	1
28	Assy insulation locking box	9930.20-130	2
27	Assy locking box left	9930.20-071	1
26	Power supply 12V	9930.20-619	1
25	Wire compressor to main PCB	9930.20-604	1
24	Washer	9930.20-129	1
23	PT screw	KA30x14 WN1412	1
22	Assy tube heater	9930.20-132	1
21	Earth wire frame to compressor	9930.20-637	1
20	Earth wire AC socket to frame	9930.20-602	1
19	PTC Heater	9930.20-603, -XXX, -XXX	2
18	Assy Bowl NTC	9930.20-154	1
17	Assy keg NTC	9930.20-153	1
16	Cooling unit	9930.20-138	1
15	Sealing for LED PCB	9930.20-097	1
14	Assy LED PCB complete	9930.20-140	1
13	Screw with cross head Black	M4x16	6
12	Silicon washer	9930.20-622	6
11	Assy top cover welding	9930.20-062	1
10	Assy Drip tray	9930.20-058	1
9	PT screw	KA30x12 WN1412	8
8	Assy Micro switch D2HW	9930.20-152	1
7	Assy control panel	9930.20-012	1
6	Screw with cross head	M5x10	8
5	Front cover Metal	9930.20-020	1
4	Screw with cross head	M4x16	2
3	Assy tap handle with tool	9930.20-146	1
2	Assy tap	9930.20-145	1
1	Assy dome BL	9930.20-156	1

CRITICAL CONTROL DIMENSIONS
PROCESS CONTROL DIMENSIONS
General Tolerance DIN 16901

	Date	Name
Drawn	05.May.2017	Thaltner
Check	05.May.2017	
Norm		

[ ] we accept this only for the evening mould, but not for a new mould

Material: n.a.
WM No.
Material & colour have to be UV resistant & UV test must be passed: YES

Designation: Assembly Blade
sheet:1/1

Scale
Drawing Number: 9930.20-001

Wilk Germany Schacht Neu-Cöln 12 45355 Essen

Ind	ECR No.	Use	Date	Name
Proj: 4501				

Urspr. Origin | Sub for Dra.N | Sub by Dra.N

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